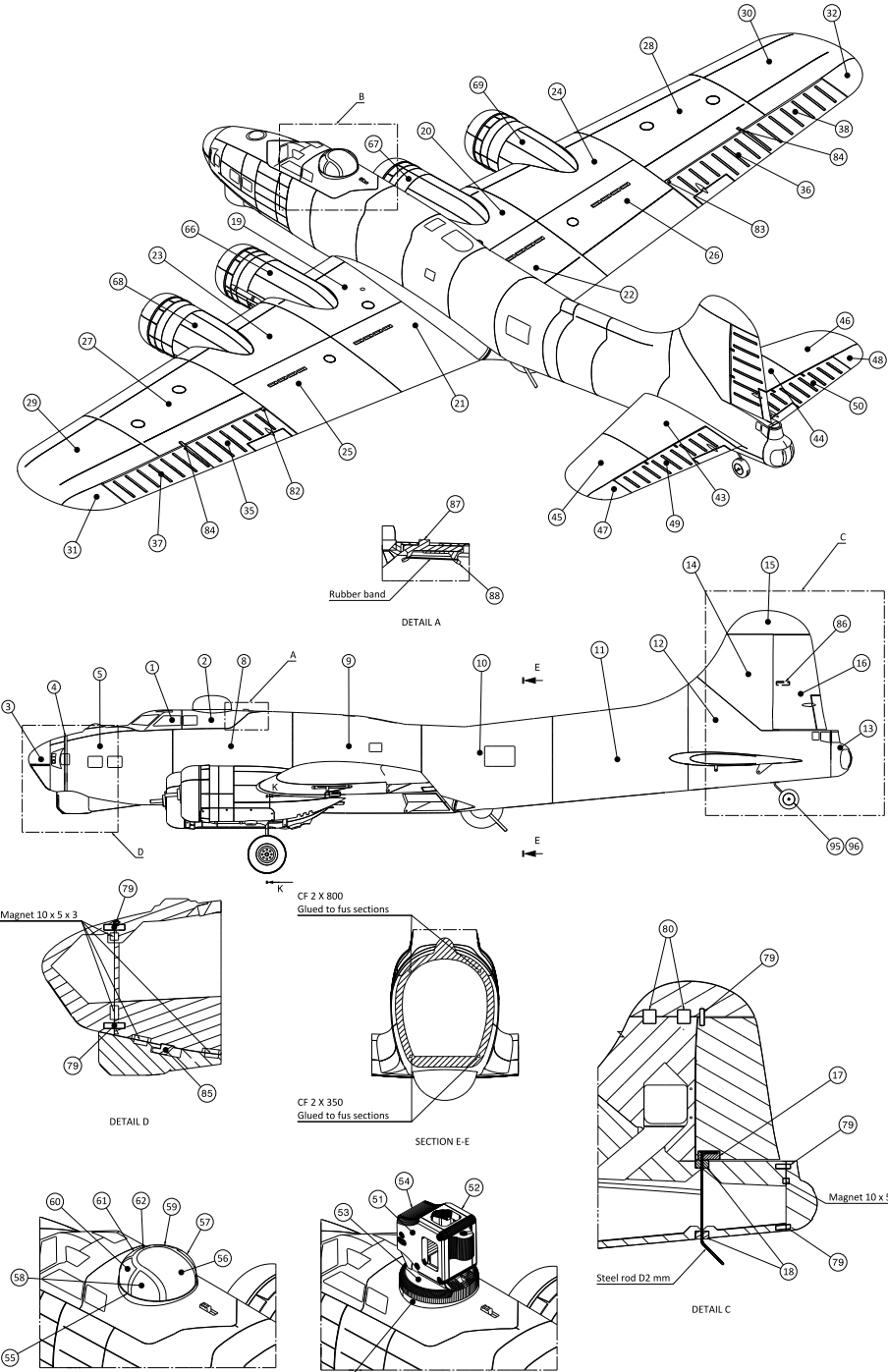
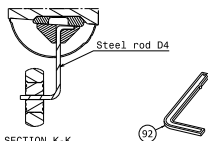
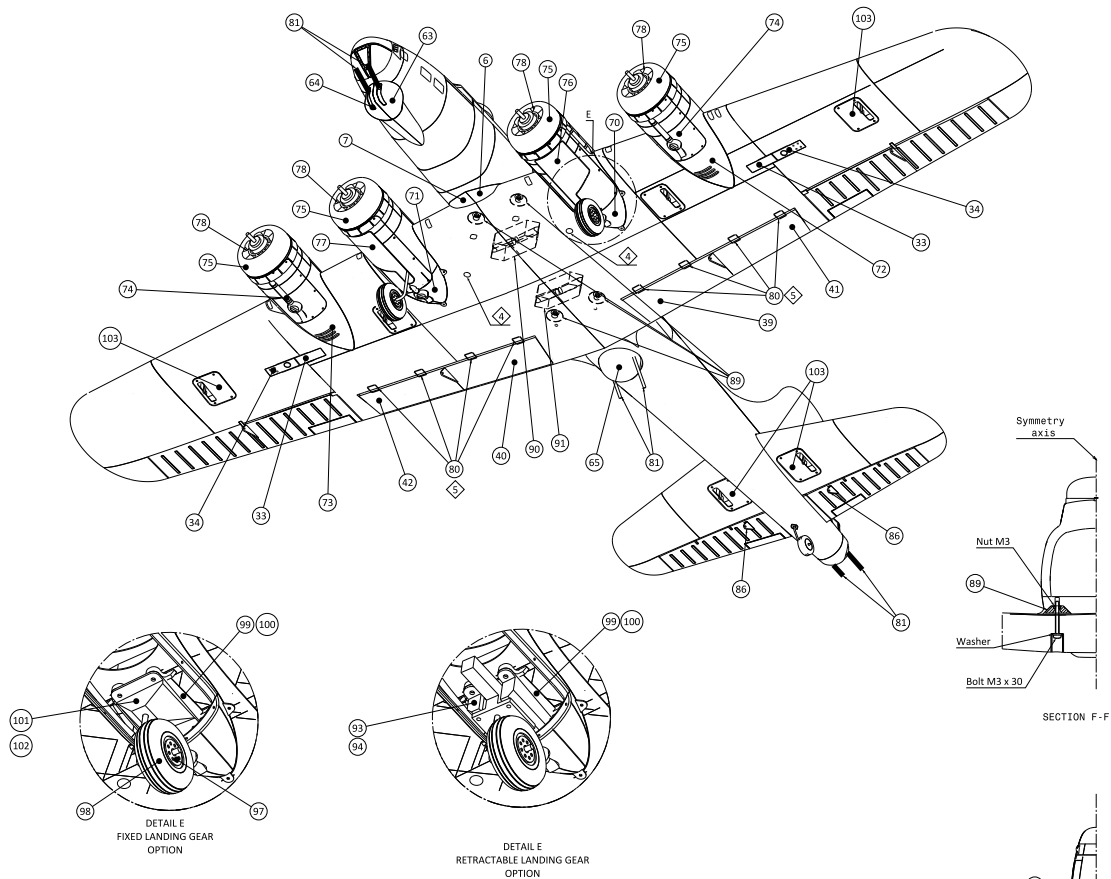




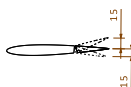
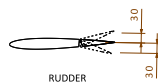
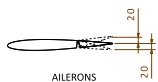
- 7B - Use 7 bottom layers
- 6 - Use 6 wall lines and 50% infill
- 5 - Use flexible material
- 4 - Center of gravity marking under the wing
- 2 - If your motor gets too hot, print this part using ABS or another heat-resistant material

ITEM	NAME	CATEGORY
1	Canopy_1	B2-LW
2	Canopy_2	B2-LW
3	Fus1	C
4	Fus2_top	C
5	Fus2	B2-LW
6	Fus3_lower_block_L	C
7	Fus3_lower_block_R	C
8	Fus3	B2-LW
9	Fus4	B2-LW
10	Fus5	B2-LW
11	Fus6	B2-LW
12	Fus7	B2-LW
13	Fus8	C
14	VTP_1	B2-LW
15	VTP_2	B2-LW
16	Rudder	B2-LW
17	Rudder_block	C
18	Rudder_fitting	C
19	Wing1L	B2-LW
20	Wing1R	B2-LW
21	Wing2L	B2-LW
22	Wing2R	B2-LW
23	Wing3L	B2-LW
24	Wing3R	B2-LW
25	Wing4L	B2-LW
26	Wing4R	B2-LW
27	Wing5L	B2-LW
28	Wing5R	B2-LW
29	Wing6L	B2-LW
30	Wing6R	B2-LW
31	Wing7L	B2-LW
32	Wing7R	B2-LW
33	Wing_lock_1	C
34	Wing_lock_2	C
35	Aileron1L	B2-LW
36	Aileron1R	B2-LW
37	Aileron2L	B2-LW
38	Aileron2R	B2-LW
39	Flap_1L	B2-LW
40	Flap_1R	B2-LW
41	Flap_2L	B2-LW
42	Flap_2R	B2-LW
43	HTP_1L	B2-LW
44	HTP_1R	B2-LW
45	HTP_2L	B2-LW
46	HTP_2R	B2-LW
47	HTP_3L	B2-LW
48	HTP_3R	B2-LW
49	Elev_1L	B2-LW
50	Elev_2R	B2-LW
51	Camera holder base L	C
52	Camera holder base R	C
53	Camera holder base	C
54	Camera holder center	C
55	Upper turret base	C
56	Upper turret window1	C
57	Upper turret window2	C
58	Upper turret window3	C
59	Upper turret window4	C
60	Upper turret window5	C
61	Upper turret window6	C
62	Upper turret	C
63	Front_turret_L	C
64	Front_turret_R	C
65	Lower turret	C
66	Motor_cowling_1L_mid	D
67	Motor_cowling_1R_mid	D
68	Motor_cowling_2L_mid	D
69	Motor_cowling_2R_mid	D
70	Motor_cowling_1L_rear	D
71	Motor_cowling_1R_rear	D
72	Motor_cowling_2L_rear	D
73	Motor_cowling_2R_rear	D
74	Motor_cowling_2_door	D
75	Motor_cowling_front	D
76	Motor_cowling_1L_door_retract	D
77	Motor_cowling_1R_door_retract	D
78	Engine	C
79	Axis	C
80	Guide	C
81	Gun	C
82	Hinge_wing_1L	C
83	Hinge_wing_1R	C
84	Hinge_wing_2	C
85	Hook_lower_turret	C
86	Horn	C
87	Lock_1	C
88	Lock_2	C
89	Anchor_nut_M3	C
90	Box_CF_fwd	C
91	Box_CF_rear	C
92	Pattern_LG_rod	C
93	Retract_holder_L	C
94	Retract_holder_R	C
95	Tyre_D30	C
96	Rim_D30	C
97	Tyre_D60	C
98	Rim_D60_half	C
99	Root_LG_L	C
100	Root_LG_R	C
101	Fixed_LG_holder_L	C
102	Fixed_LG_holder_R	C
103	Servo_holder	C
104	Shim_motor	C

PRINTING PARAMETER	CATEGORY		
	B2-LW	C	D
Material	LW-PLA	PLA/PETG TPU/ABS	PLA+/ PETG
Layer height (mm)	0.25	0.13	0.2
Bottom layers	4	4	4
Top layers	0	6	4
Wall lines / perimeter	1	2	1
Infill density (%)	0	10	3
Printing temp (°C)	235	205 to 240	220
Speed (mm/s)	55	50 to 200	50 to 200
Flow (%)	53	100	100
Spiralize Outer Contour / vase mode	YES	NO	NO
Printing Support	NO	NO	NO
Nozzle diameter (mm)	0.4	0.4	0.4

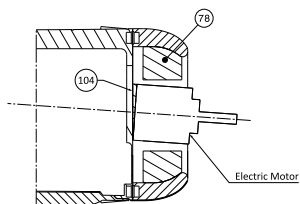


Use the item 92 as a template to bend the steel rod.
A bench vise is recommended to make the bending process easier and more precise.

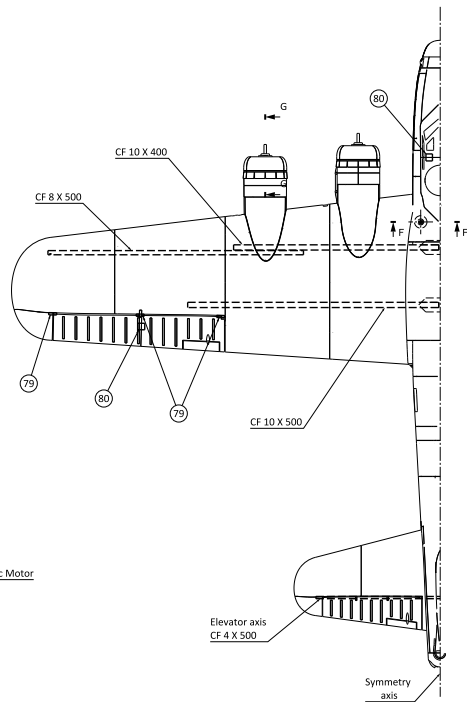


ELEVATOR

Recommended throw



SECTION G-G



TOP VIEW