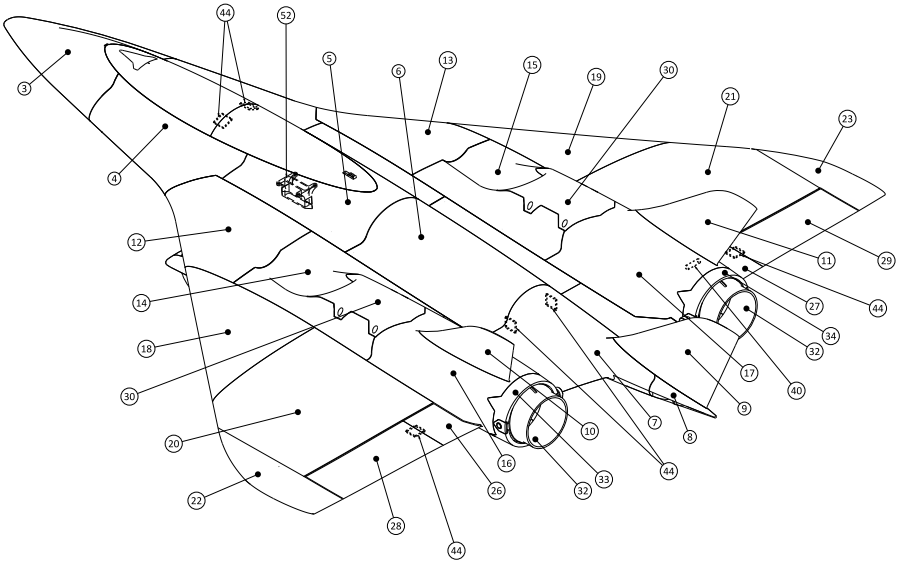
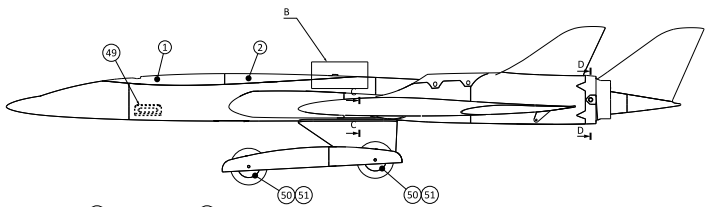
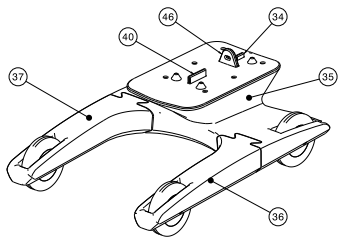
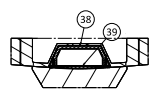
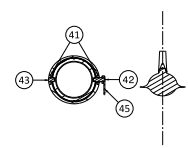






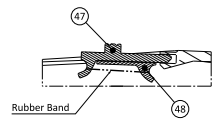


SECTION C-C



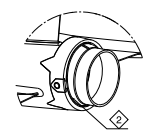
SECTION D-D

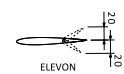
Symmetry axis



Rubber Band

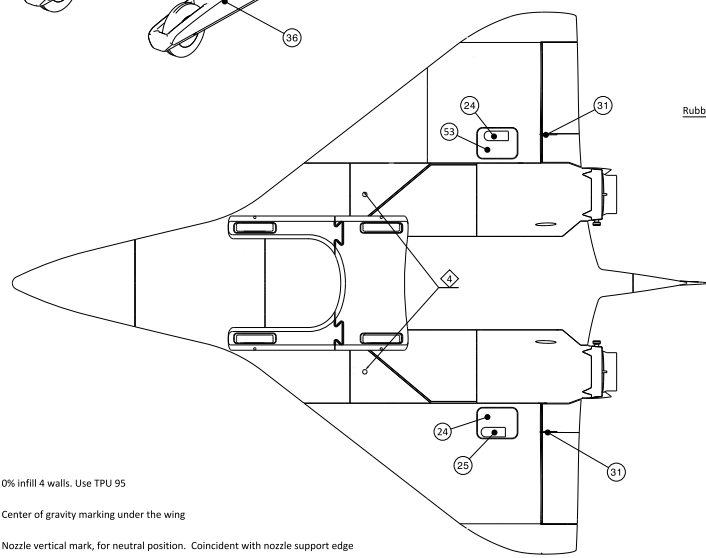
DETAIL B





ELEVON

Recommended throw



BOTTOM VIEW

ITEM	NAME	CATEGORY
1	Canopy1	D
2	Canopy2	D
3	Fus1	D
4	Fus2	D-LW
5	Fus3	D-LW
6	Fus4	D-LW
7	Fus5	D-LW
8	Fus6	D
9	VTP1	D-LW
10	VTP2L	D-LW
11	VTP2R	D-LW
12	Wing1L	D-LW
13	Wing1R	D-LW
14	Wing2L	D-LW
15	Wing2R	D-LW
16	Wing3L	D-LW
17	Wing3R	D-LW
18	Wing4L	D-LW
19	Wing4R	D-LW
20	Wing5L	D-LW
21	Wing5R	D-LW
22	Wing6L	D
23	Wing6R	D
X2 24	Servo_holder_wing	C
X2 25	Cover_horn	C
26	Aileron1L	D-LW
27	Aileron1R	D-LW
28	Aileron2L	D-LW
29	Aileron2R	D-LW
X2 30	EDF Door	D
X2 31	Horn_elevon	C
X2 32	Nozzle	D
X2 33	Nozzle support	D
34	Launcher_guide_rear	C
35	Launcher_body	D
36	Launcher_leg_LH	C
37	Launcher_leg_RH	C
38	Release_base	C
39	Release_door	D
40	Launcher_Guide_fwd	C
X4 41	Axis support	C
X2 42	Axis 1	C
X2 43	Axis 2	C
X6 44	Guide	C
X2 45	Horn	C
46	Launcher_fitting	C
47	Lock_1	C
48	Lock_2	C
X2 49	Battery holder	C
2 X4 50	Tyre_D50	C
X4 51	RimD50	C
52	Servo holder Fus	C

PRINTING PARAMETER	CATEGORY		
	D-LW	C	D
Material	LW-PLA	PLA/PETG TPU/ABS..	PLA+/ PETG/ABS..
Layer height (mm)	0.25	0,13	0,2
Bottom layers	2	4	2
Top layers	4	6	4
Wall lines / perimeter	1	2	1
Infill density (%)	4 (Gyroid)	10	2 (Gyroid)
Printing temp (°C)	235	205 to 240	220 to 240
Speed (mm/s)	200	50 to200	50 to 200
Flow (%)	60	100	100
Spiralize Outer Contour / vase mode	NO	NO	NO
Printing Support	NO	NO	NO
Nozzle diameter (mm)	0,4	0,4	0,4

5 - 0% infill 4 walls. Use TPU 95

4 - Center of gravity marking under the wing

2 - Nozzle vertical mark, for neutral position. Coincident with nozzle support edge

1- Route the servo extension cables while gluing the fuselage parts together.