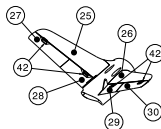
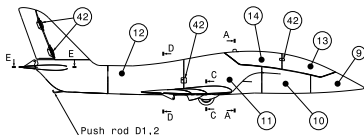


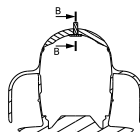
- T Tail option shown -



- V Tail option shown -



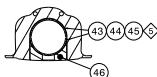
- T Tail option shown -



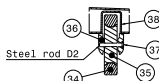
SECTION A-A



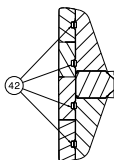
SECTION B-B



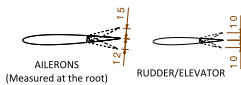
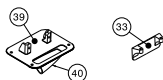
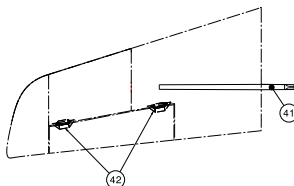
SECTION D-D



SECTION C-C



SECTION E-E



Recommended throw
(Length shown in mm)

ITEM	NAME	CATEGORY
1	Wing1L	B2 / B2-LW
2	Wing2L	B2 / B2-LW
3	Wing3L	B2 / B2-LW
4	Wing1R	B2 / B2-LW
5	Wing2R	B2 / B2-LW
6	Wing3R	B2 / B2-LW
7	AileronL	B2 / B2-LW
8	AileronR	B2 / B2-LW
9	Fus1	B2 / B2-LW
10	Fus2	B2 / B2-LW
11	Fus3	B2 / B2-LW
12	Fus4	B2 / B2-LW
13	Canopy1	B2 / B2-LW
14	Canopy2	B2 / B2-LW
15	Fus5_T	B2 / B2-LW
16	VTP	B2 / B2-LW
17	Rudder	B2 / B2-LW
18	HTP_R	B2 / B2-LW
19	HTP_L	B2 / B2-LW
20	Elev_2R	B2 / B2-LW
21	Elev_2L	B2 / B2-LW
22	Elev_1L	B2 / B2-LW
23	Elev_1R	B2 / B2-LW
24	Fus5	B2 / B2-LW
25	Stab_LH	B2 / B2-LW
26	Stab_RH	B2 / B2-LW
27	Ruddervator_2L	B2 / B2-LW
28	Ruddervator_1L	B2 / B2-LW
29	Ruddervator_1R	B2 / B2-LW
30	Ruddervator_2R	B2 / B2-LW
31	Lock_1	C
32	Lock_2	C
x2 33	Servo_holder_fus	C
x2 34	Tyre	C
x2 35	Rim	C
x2 36	LG_root	C
x2 37	LG_foot_cap	C
x2 38	LG_cover	C
x2 39	Servo_holder_Wing	C
x2 40	Cover_horn	C
x2 41	Spar_Wing	C
x15 42	Hinge	C
x2 43	EDF_ring_size1	C
x2 44	EDF_ring_size2	C
x2 45	EDF_ring_size3	C
x2 46	EDF_door	C

PRINTING PARAMETER	CATEGORY		
	B2-LW	B2	C
Material	B2-LW (active)	PLA+/ PETG ABS..	PLA/PETG TPU/ABS..
Layer height (mm)	0.25	0,2	0,13
Bottom layers	4	4	4
Top layers	0	0	6
Wall lines / perimeter	1	1	2
Infill density (%)	0	0	10
Printing temp (°C)	235	220	205 to 240
Speed (mm/s)	55	50 to 200	50 to 200
Flow (%)	53	100	100
Spiralize Outer Contour / vase mode	YES	YES	NO
Printing Support	NO	NO	NO
Nozzle diameter (mm)	0,4	0,4	0,4

- 88 Add 8 bottom layers.
- 6 Use only 1 wall and 4% infill
- 5 Use the EDF ring size more adequate for your motor
- 3 Use 0 bottom layers
- 2 Print it with flexible material.

1-Center of gravity marking under the wing.