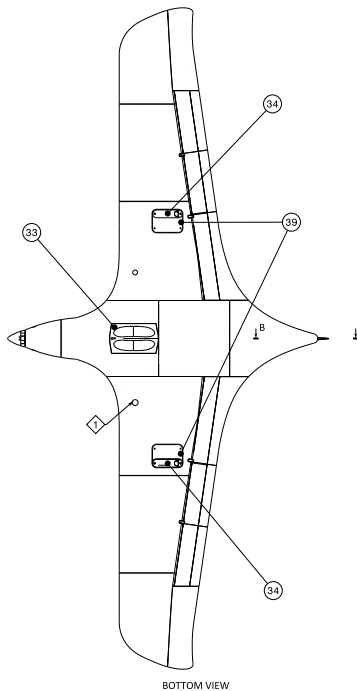
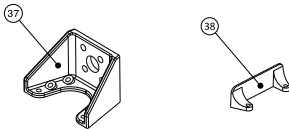
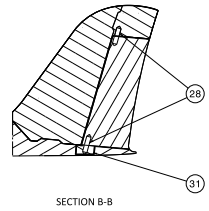
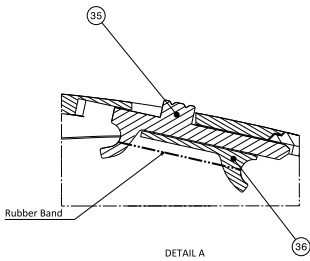
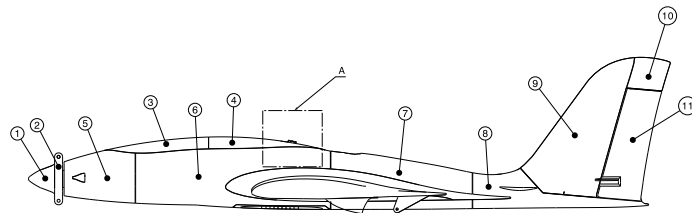
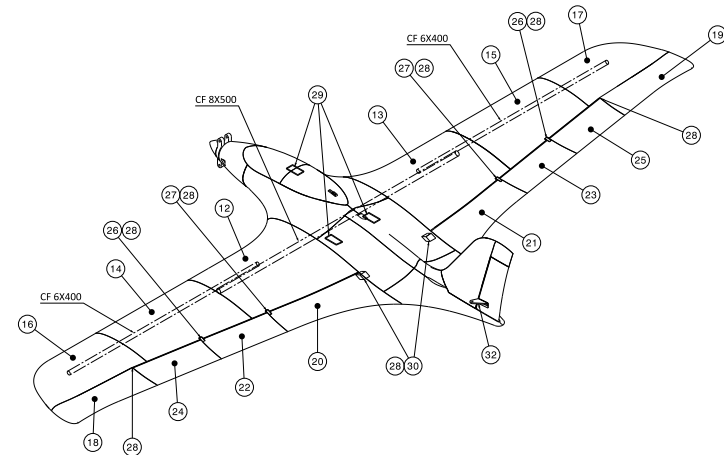


ITEM	NAME	CATEGORY
1	Spinner	C
2	Prop_hub	C
3	Canopy1	B2-LW
4	Canopy2	B2-LW
5	Fus1	B2-LW
6	Fus2	B2-LW
7	Fus3	B2-LW
8	Fus4	B2
9	VTP_1	B2
10	VTP_2	B2-LW
11	Rudder	B2
12	Wing1L	B2-LW
13	Wing1R	B2-LW
14	Wing2L	B2-LW
15	Wing2R	B2-LW
16	Wing3L	B2-LW
17	Wing3R	B2-LW
18	Wing4L	B2-LW
19	Wing4R	B2-LW
20	Aileron1L	B2-LW
21	Aileron1R	B2-LW
22	Aileron2L	B2-LW
23	Aileron2R	B2-LW
24	Aileron3L	B2-LW
25	Aileron3R	B2-LW
26	Hinge_aileron	C
27	Hinge_aileron_2	C
28	Axis	C
29	Guide	C
30	Insert1	C
31	Insert2	C
32	Horn	C
33	Launcher	C
34	Cover_horn	C
35	Lock_1	C
36	Lock_2	C
37	Motor_holder	C
38	Servo_holder_fus	C
39	Servo_holder_wing	C



7B - Use 7 bottom layers

3 - Use 4 wall lines and print at 220 °C. Ensure that balanced propellers are used.
If there is any uncertainty regarding print quality, consider using a commercially manufactured propeller hub for safety

2 - Print it with ABS or any other heat resistant material

4 - Center of gravity marking under the wing

PRINTING PARAMETER	CATEGORY		
	B2-LW	B2	C
Layer height (mm)	0.25	0.2	0.13
Bottom layers	4	4	4
Top layers	0	0	6
Wall lines / perimeter	1	1	2
Nozzle diameter (mm)	0.4	0.4	0.4
Material	LW-PLA	PLA+/ PETG	PLA/PETG TPU/ABS
Infill density (%)	0	0	10
Printing temp (°C)	235	220	205 to 240
Spiralize Outer Contour / vase mode	YES	YES	NO
Flow (%)	53	100	100
Speed (mm/s)	55	50 to 200	50 to 200
Printing Support	NO	NO	NO