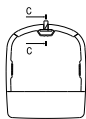
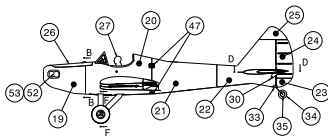
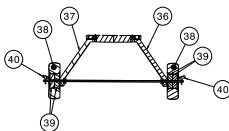


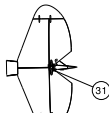
- some part no show to clarify -



Section B-B



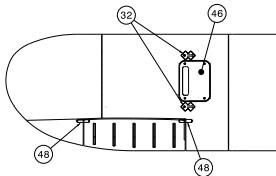
Section F-F



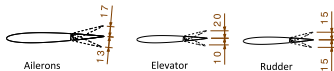
Section D-D



Section C-C



Wing
(bottom side)



Recommended throw
(Shown in millimeters)

6 Add 7 bottom layers

5 Deactivate "spiralize open contour/vase mode" and add 7 bottom layers and 2 top layers.

4 Print it with flexible material.

3 If your motor reach temperatures over 50 °C use ABS.

2-Center of gravity marking under the wing.

1- Red parameters are mandatory to ensure airplane functionality, assembly or weight target.

ITEM	NAME	CATEGORY
1	Wing3L	B2-LW
2	Wing2L	B2-LW
3	Wing1L	B2-LW
4	Wing1R	B2-LW
5	Wing2R	B2-LW
6	Wing3R	B2-LW
7	Wing4R	B2-LW
8	Aileron_RH	B2-LW
9	Aileron_LH	B2-LW
10	Wing4L	B2-LW
11	Tool_wing_positioning_L	C
12	Tool_wing_positioning_R	C
13	HTP1L	B2-LW
14	HTP2L	B2-LW
15	Elev_1L	B2-LW
16	HTP1R	B2-LW
17	HTP2R	B2-LW
18	Elev1R	B2-LW
19	Fus1	B2-LW
20	Fus2	B2-LW
21	Fus3	B2-LW
22	Fus4	B2-LW
23	Rudder_1	B2-LW
24	Rudder_2	B2-LW
25	VTP	B2-LW
26	Canopy	B2-LW
27	Pilot	C
28	Lock_1	C
29	Lock_2	C
30	Horn	C
31	Axis_elevator	C
32	Fitting_wing	C
33	Rudder_hinge	C
34	TyreD25	C
35	RimD25	C
36	LG_R	C
37	LG_L	C
38	Tundra tyre	C
39	Tundra_rim	C
40	Wheel_retainer	C
41	Back seat	C
42	Frame_window	C
43	Central_rod	C
44	Servo_holder_fus	C
45	Motor_holder	C
46	Servo_holder_Wing	C
47	Guide	C
48	Axis_aileron	C
49	Engine_L	C
50	Engine_R	C

PRINTING PARAMETER	CATEGORY	
	B2-LW	C
Layer height (mm)	0.25	0.13
Bottom layers	4	4
Top layers	0	6
Wall lines / perimeter	1	2
Nozzle diameter (mm)	0.4	0.4
Material	LW-PLA	PLA/PETG FLEX/ABS..
Infill density (%)	0	10
Printing temp (°C)	235	205 to 240
Bed temp (°C)	60	60
Spiralize Outer Contour / vase mode	YES	NO
Flow (%)	53	100
Retraction (mm)	0.5 to 3	3
Retraction extra prime amount (mm)	0 to 0.7	0
Speed (mm/s)	55	25 to 50
Fan	YES	YES
Brim (mm)	3 to 5	0 to 3
Minimum layer time (s)	5	5
Support	NO	NO