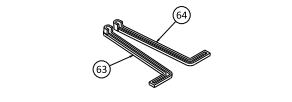
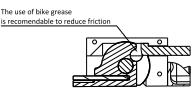
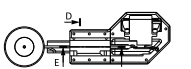
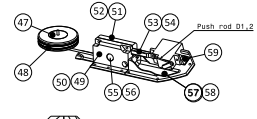
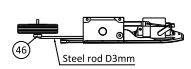
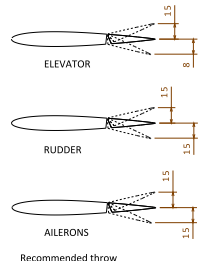


ITEM	NAME	CATEGORY
1	Aileron_L	B2/B2-LW
2	Wing5L	B2/B2-LW
3	Wing4L	B2/B2-LW
4	Wing3L	B2/B2-LW
5	Wing2L	B2/B2-LW
6	Wing1L	B2/B2-LW
7	Wing1R	B2/B2-LW
8	Wing2R	B2/B2-LW
9	Wing3R	B2/B2-LW
10	Wing4R	B2/B2-LW
11	Wing5R	B2/B2-LW
12	Aileron_R	B2/B2-LW
13	HTP1R	B2/B2-LW
14	HTP2R	B2/B2-LW
15	Elev1R	B2/B2-LW
16	Elev1L	B2/B2-LW
17	HTP2L	B2/B2-LW
18	HTP1L	B2/B2-LW
19	Gun	C
20	Spinner1_2Blades	C
21	Spinner1_4Blades	C
22	Spinner2_2Blades	C
23	Spinner1_4Blades	C
24	Fus1	B2/B2-LW
25	Fus2	B2/B2-LW
26	Intake	B2/B2-LW
27	Fus3	B2/B2-LW
28	Fus4	B2/B2-LW
29	Fus5	B2/B2-LW
30	VTP1	B2/B2-LW
31	Rudder_2	B2/B2-LW
32	Rudder_1	C
33	RimD20	C
34	TyreD20	C
35	Rudder_fitting	C
36	Canopy_1	B2/B2-LW
37	Canopy_2	B2/B2-LW
38	Lock_1	C
39	Lock_2	C
40	Servo_holder_wing	C
41	Axis	C
42	Axis_elevator	C
43	Anchor_nut_M3	C
44	Horn	C
45	Guide	C
46	Bush	C
47	Rim_D48	C
48	Tyre_D48	C
49	RTLG_outer_2L	C
50	RTLG_outer_2R	C
51	RTLG_outer_1L	C
52	RTLG_outer_1R	C
53	RTLG_hammer_steel1	C
54	RTLG_hammer_steel2	C
55	RTLG_axis_size1	C
56	RTLG_axis_size2	C
57	RTLG_outer_3L	C
58	RTLG_outer_3R	C
59	Servo_holder_fus	C
60	RTLG_internal_L	C
61	RTLG_internal_R	C
62	Block	C
63	Pattern_RLG_L	C
64	Pattern_RLG_R	C
65	Exhaust_L	C
66	Exhaust_R	C
67	Motor_holder	C



### DETAIL C RETRACTABLE LANDING GEAR



- 7 Remove spiral vase option and add 2 top layers
- 8 Two sizes are available, print both and install the one that fits better
- 5 Insert and glue filament or 1,2mm push rod to provide additional strength to the fuselage.
- 4 Print with flexible material.
- 3 If your motor reach temperatures over 50°C use ABS.
- 2 Center of gravity marking under the wing

PRINTING PARAMETER	CATEGORY		
	B2-LW	B2	C
Material	LW-PLA	PLA+ /PETG	PLA / ABS /PETG..
Layer height (mm)	0.25	0.2	0.13
Bottom layers	4	4	4
Top layers	0	0	6
Wall lines / perimeter	1	1	2
Infill density (%)	0	0	10
Printing temp (°C)	235	220	205 to 240
Speed (mm/s)	55	50 to 200	50 to 200
Flow (%)	53	100	100
Spiralize Outer Contour / vase mode	YES	YES (optional)	NO
Printing Support	NO	NO	NO
Nozzle diameter (mm)	0,4	0,4	0,4